

# HPURE HEVICUT TS 30

## Product Description

Sulfurized neat oil specifically designed to meet the machining requirements of small, precise components made from the SUS 420J2 series. The esterized sulfur EP and synthetic lubricity agent additives are selected to offer optimum performance to the heavy-duty processes like deep hole drilling and tapping at high rpm. It is fortified with unique lubricity polar substances and anti-list additives to ensure a clean working environment. Being active, it is NOT suitable for the machining of non-ferrous metals.

## Applications / Benefits

- ✓ Increased tool life between regrinds
- ✓ Improved metal finishing
- ✓ Reduced chip welding in heavy-duty operation
- ✓ Better workplace visibility

## Typical Characteristics

Test Description	Method	Unit	
Density @ 15 °C	ASTM D 4052	kg/L	0.9213
Flash Point	ASTM D 92	°C	210
Kinematic Viscosity @ 40°C	ASTM D 445	cSt	29
Copper Corrosion 100°C, 3h	ASTM D 130	-	4a

Reference No.  
NET29-TS30-5.2-A3.6REV0

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